

Work Order ID 147113

Wednesday, June 01, 2016 2:40:59 PM

147113

Page 1

Item ID: D3033-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Seat Track

Start Date: 6/2/2016

Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/3/2016

Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: Em

Date: 16/06/01

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3033

Rev A1

100

0.00

100

Bandsaw

BAND SAW

Memo

0.20

Jeaspa Bandsaw

1-Cut D3033-144 extrusion to length per D3033-1 detail of dwg D3033Ensure cut is started at correct place per dwg

Batch: 121101

2-Deburr

4

0

DAS
32

9-89

16-06-07

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.01

Quality Control

4

DAS
38
9-89

JUN 08 2016

Work Order ID 147113

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147113

Page 2

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N900040100

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Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

Chemical Conversion Coat per QSI005 4.1

0.00

120

HandFinish

Memo

0.12

Hand Finishing

4 16/06/08

130

QC7-Inspect Chemical Conversion Coat

0.00

130

QC

Memo

0.01

Quality Control

(4) DAS 38 9-89 JUN 08 2016

140

Identify as per dwg & Stock Location: 51259

0.00

140

Packaging

Memo

0.01

Packaging

4 DAS 6 9-89 JUN 09 2016

Work Order ID 147113

Wednesday, June 01, 2016 2:40:59 PM

147113

Page 3

Item ID: D3033-1**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Item Name:** Seat Track**Stop *NS2*****Start Date:** 6/2/2016 **Start Qty:** 4.00***4*****Cust Item ID:****Required Date:** 6/3/2016 **Req'd Qty:** 4.00***4*****Customer:****Reference:****Approvals:****Process Plan:** _____**Date:** _____**Tooling:** _____**Date:** _____**Run Start *NR1*****QC:** _____**Date:** _____**SPC (Y/N):** _____**Date:** _____**Stop *NR2*****Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.07

Quality Control

MCS JUN 09 2016

Picklist Print

Wednesday, June 01, 2016 2:41:05 PM

Page 1

Work Order ID: 147113

147113

Parent Item: D3033-1

D3033-1

Parent Item Name: Seat Track

Start Date: 6/2/2016

Required Date: 6/3/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: A07.01.03New issueEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3033-144		Manufactured	No			100	f	32.9710	1.51	6.357895			DAS
D3033-144									**			16-06-07	32 9-89

Seat Track (\$ per foot)

Location

Loc Qty

Loc Code

ST479a

32.971

121101

0.122

131913

32.849

2.122

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

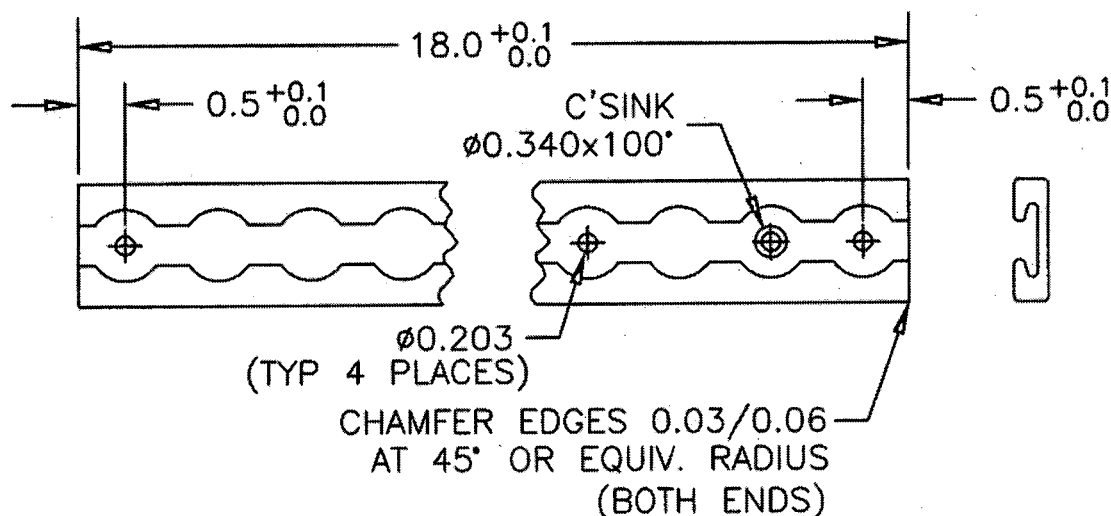
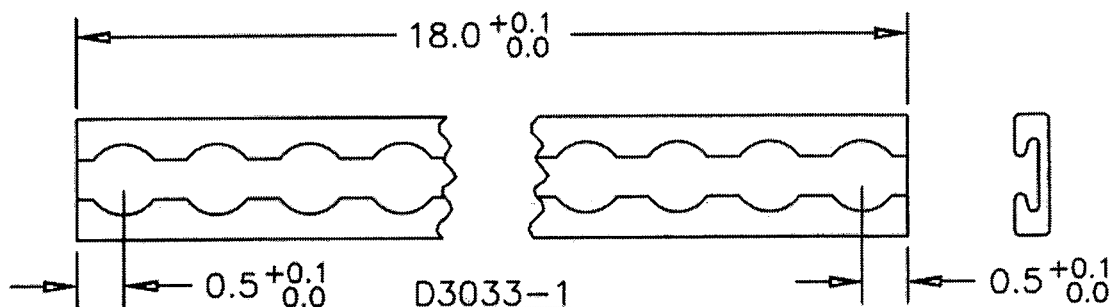
Work Order update only ☐

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		OTHER : ☐							



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D3033	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE SEAT TRACK	SCALE 1:2
A	01.05.18	NEW ISSUE	
AI	03.08.25	NOTE 1 MODIFIED	

SPECIFICATION CONTROL DRAWING



D3033-3
(CAN MAKE FROM D3033-1)

D3033-1 & D3033-3

- 1) MAKE FROM: ANCRA, P/N 40456-11-144
OR BROWNLIN, P/N 20276-144-0-0 } D3033-144
- 2) DESCRIPTION: MEDIUM DUTY SEAT TRACK
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED
01.05.30

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